



# Model Name: P315XW01 V0

Issue Date : 2012/06/26

- ( ) Preliminary Specifications
- (\*) Final Specifications

Customer Signature	Date	AUO	Date
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# 1. General Description

This specification applies to the 31.5 inch Color TFT-LCD Module P315XW01V0. This LCD module has a TFT active matrix type liquid crystal panel 1,366 x 768 pixels, and diagonal size of 31.5 inch. This module supports 1,366 x 768 mode. Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot.

The P315XW01V0 has been designed to apply the 8-bit 1 channel LVDS interface method. It is intended to support displays where high brightness, wide viewing angle, high color saturation, and high color depth are very important.

## \* General Information

Items	Specification	Unit	Note
Active Screen Size	31.5	inch	
Display Area	697.685 (H) x 392.256(V)	mm	
Outline Dimension	760.0 (H) x 450.0 (V) x 46.9(D)	mm	With inverter
Driver Element	a-Si TFT active matrix		
Display Colors	8 bit, 16.7M	Colors	
Number of Pixels	1,366 x 768	Pixel	
Pixel Pitch	0.51075	mm	
Pixel Arrangement	RGB vertical stripe		
Display Operation Mode	Normally Black		
Surface Treatment	Anti-Glare, 3H		Haze=2%
Rotate Function	Unachievable		Note 1

Note 1: Rotate Function refers to LCD display could be able to rotate

## 2. Absolute Maximum Ratings

The followings are maximum values which, if exceeded, may cause faulty operation or damage to the unit

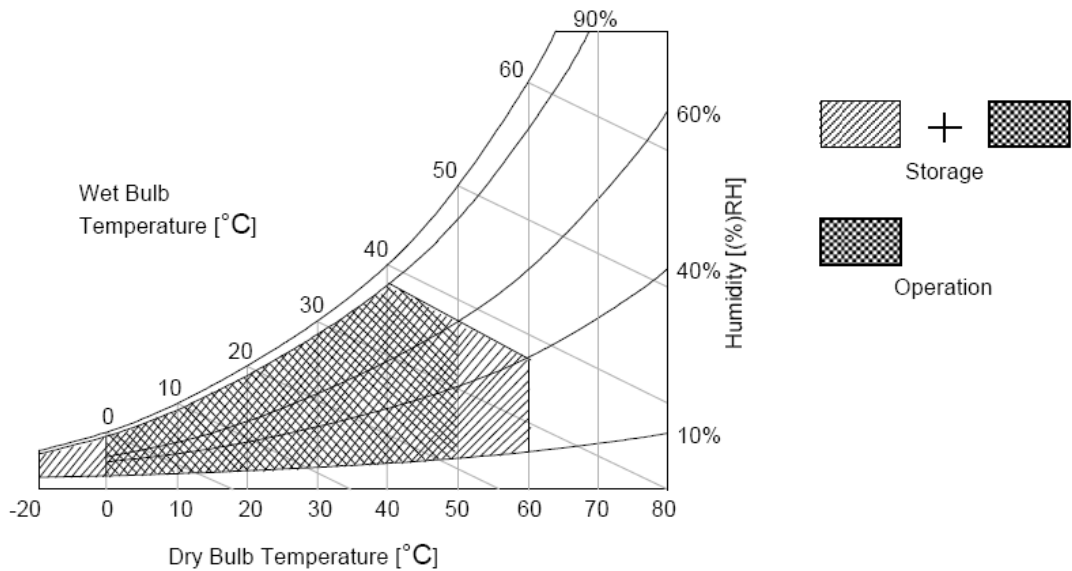
Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	Vcc	-0.3	14	[Volt]	Note 1
Input Voltage of Signal	Vin	-0.3	4	[Volt]	Note 1
Operating Temperature	TOP	0	+50	[°C]	Note 2
Operating Humidity	HOP	10	90	[%RH]	Note 2
Storage Temperature	TST	-20	+60	[°C]	Note 2
Storage Humidity	HST	10	90	[%RH]	Note 2
Panel Surface Temperature	PST		65	[°C]	Note 3

Note 1: Duration:50 msec.

Note 2 : Maximum Wet-Bulb should be 39°C and No condensation.

The relative humidity must not exceed 90% non-condensing at temperatures of 40°C or less. At temperatures greater than 40°C, the wet bulb temperature must not exceed 39°C.

Note 3: Surface temperature is measured at 50°C Dry condition



### 3. Electrical Specification

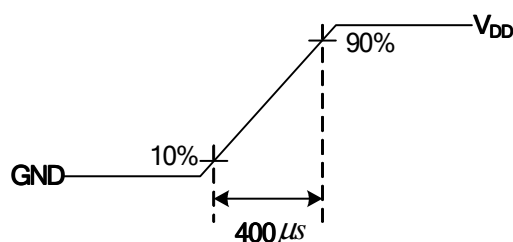
The P315XW01V0 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input for BLU is to power inverter.

#### 3.1 Electrical Characteristics

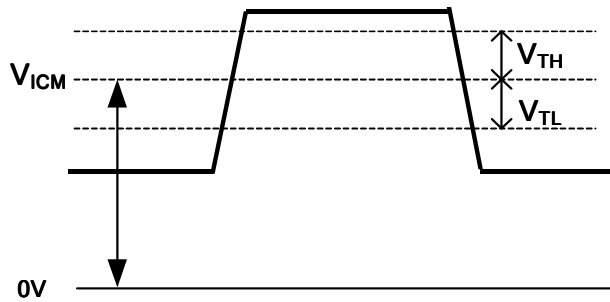
Parameter	Symbol	Value			Unit	Note	
		Min.	Typ.	Max			
LCD							
Power Supply Input Voltage	$V_{DD}$	10.8	12	13.2	$V_{DC}$	1	
Power Supply Input Current	$I_{DD}$	--	0.3	0.33	A	2	
Power Consumption	$P_C$	--	3.6	--	Watt	2	
Inrush Current	$I_{RUSH}$	--		2	A	3	
LVDS Interface	Differential Input High Threshold Voltage	$V_{TH}$	+100	--	+300	mV	4
	Differential Input Low Threshold Voltage	$V_{TL}$	-300	--	-100	mV	4
	Input Common Mode Voltage	$V_{ICM}$	1.1	1.25	1.4	$V_{DC}$	4
CMOS Interface	Input High Threshold Voltage	$V_{IH}$ (High)	2.7	--	3.3	$V_{DC}$	--
	Input Low Threshold Voltage	$V_{IL}$ (Low)	0	--	0.6	$V_{DC}$	--
Backlight Power Consumption	$P_{BL}$		55		Watt	--	
Life Time		50,000		--	Hours	8	

**Note :**

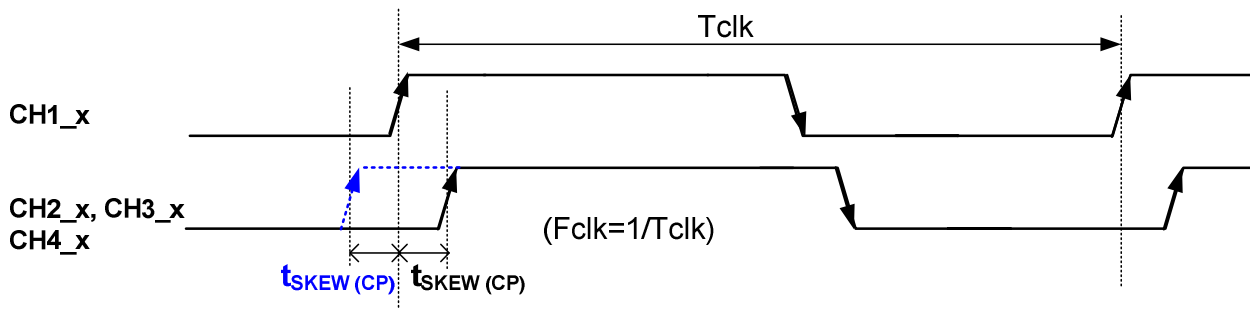
1. The ripple voltage should be controlled under 10% of  $V_{CC}$
2. Test Condition:
  - (1)  $V_{DD} = 12.0V$
  - (2)  $F_v = 60Hz$
  - (3)  $F_{CLK} = 80\text{ Mhz (typ.)}, 86\text{Mhz (max)}$
  - (4) Temperature = 25 °C
  - (5) Test Pattern : White Pattern
3. Measurement condition : Rising time = 400us



4.  $V_{ICM} = 1.25V$



5. Input Channel Pair Skew Margin



6. Do not attach a conducting tape to lamp connecting wire. If the lamp wire attach to conducting tape, TFT-LCD Module have a low luminance and the inverter has abnormal action because leakage current occurs between lamp wire and conducting tape.
7. The relative humidity must not exceed 80% non-condensing at temperatures of 40°C or less. At temperatures greater than 40°C, the wet bulb temperature must not exceed 39°C. When operate at low temperatures, the brightness of CCFL will drop and the life time of CCFL will be reduced.
8. Specified values are for a single lamp only which is aligned horizontally. The lifetime is defined as the time which luminance of the lamp is 50% compared to its original value.  
[Operating condition: Continuous operating at  $T_a = 25 \pm 2^\circ C$ ]

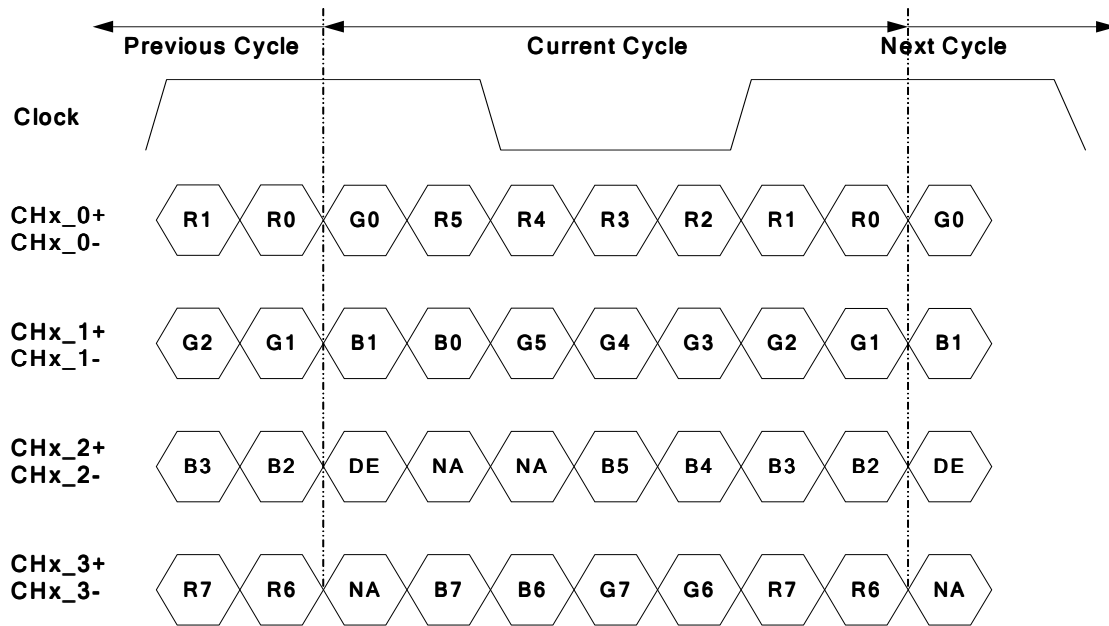
### 3.2 Interface Connections

- LCD connector: 093G30-00001A-M4 (Starconn, LVDS connector) OR compatible

Pin No.	093G30-00001A-M4	
1	VCC	+12V, DC, Regulated
2	VCC	+12V, DC, Regulated
3	VCC	+12V, DC, Regulated
4	VCC	+12V, DC, Regulated
5	GND	Ground
6	GND	Ground
7	GND	Ground
8	GND	Ground
9	LVDS Option	Open/High(3.3V) for NS, Low(GND) for JEIDA
10	Reserved	NC(Aging)AUO internal test
11	GND	Ground
12	RIN0-	LVDS Channel 0 negative
13	RIN0+	LVDS Channel 0 positive
14	GND	Ground
15	RIN1-	LVDS Channel 1 negative
16	RIN1+	LVDS Channel 1 positive
17	GND	Ground
18	RIN2-	LVDS Channel 2 negative
19	RIN2+	LVDS Channel 2 positive
20	GND	Ground
21	RCLK-	LVDS Clock negative
22	RCLK+	LVDS Clock positive
23	GND	Ground
24	RIN3-	LVDS Channel 3 negative
25	RIN3+	LVDS Channel 3 positive
26	GND	Ground
27	Reserved	NC (AUO internal test)
28	Reserved	NC (AUO internal test)
29	GND	Ground
30	GND	Ground

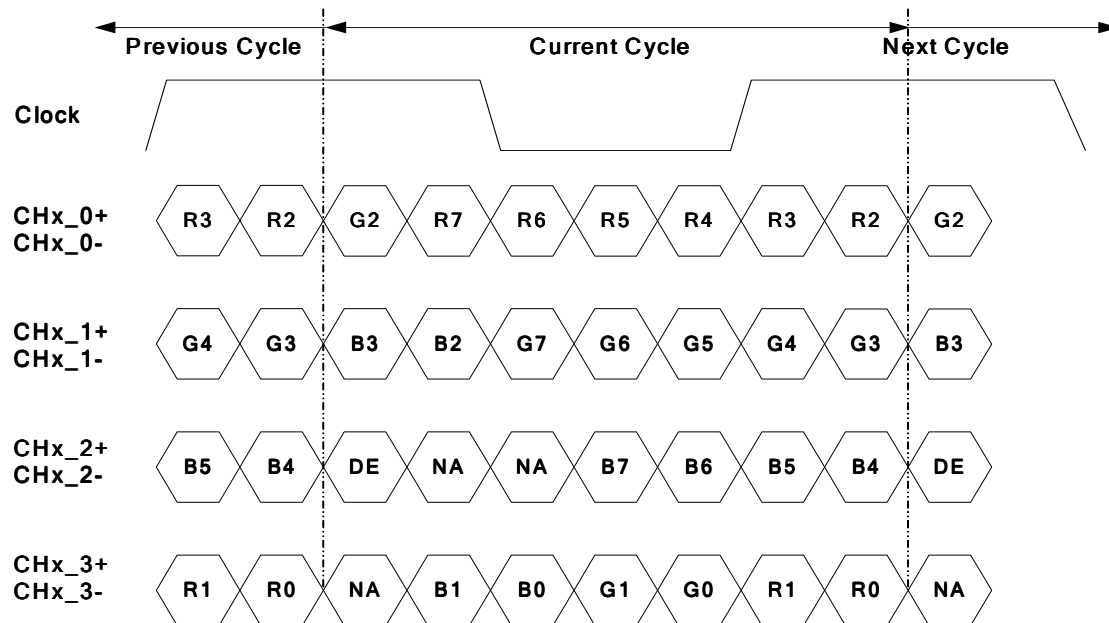


● LVDS Option = High/Open → NS



Note: x = 1, 2, 3, 4...

● LVDS Option = Low → JEIDA



Note: x = 1, 2, 3, 4...

### 3.3 Signal Timing Specification

This is the signal timing required at the input of the user connector. All of the interface signal timing should be satisfied with the following specifications for its proper operation.

Signal	Item	Symbol	Min.	Typ.	Max	Unit
Vertical Section	Period	Tv	784	810	1015	Th
	Active	Tdisp (v)	768			Th
	Blanking	Tblk (v)	16	42	247	Th
Horizontal Section	Period	Th	1460	1648	2000	Tclk
	Active	Tdisp (h)	1366			Tclk
	Blanking	Tblk (h)	94	282	634	Tclk
Clock	Frequency	Fclk=1/Tclk	50	80	86	MHz
Vertical Frequency	Frequency	Fv	47	60	63	Hz
Horizontal Frequency	Frequency	Fh	43	48	53	KHz

Notes:

(1) Display position is specific by the rise of DE signal only.

Horizontal display position is specified by the rising edge of 1<sup>st</sup> DCLK after the rise of 1<sup>st</sup> DE, is displayed on the left edge of the screen.

(2) Vertical display position is specified by the rise of DE after a "Low" level period equivalent to eight times of horizontal period. The 1<sup>st</sup> data corresponding to one horizontal line after the rise of 1<sup>st</sup> DE is displayed at the top line of screen.

(3) If a period of DE "High" is less than 1,366 DCLK or less than 768 lines, the rest of the screen displays black.

(4) The display position does not fit to the screen if a period of DE "High" and the effective data period do not synchronize with each other.



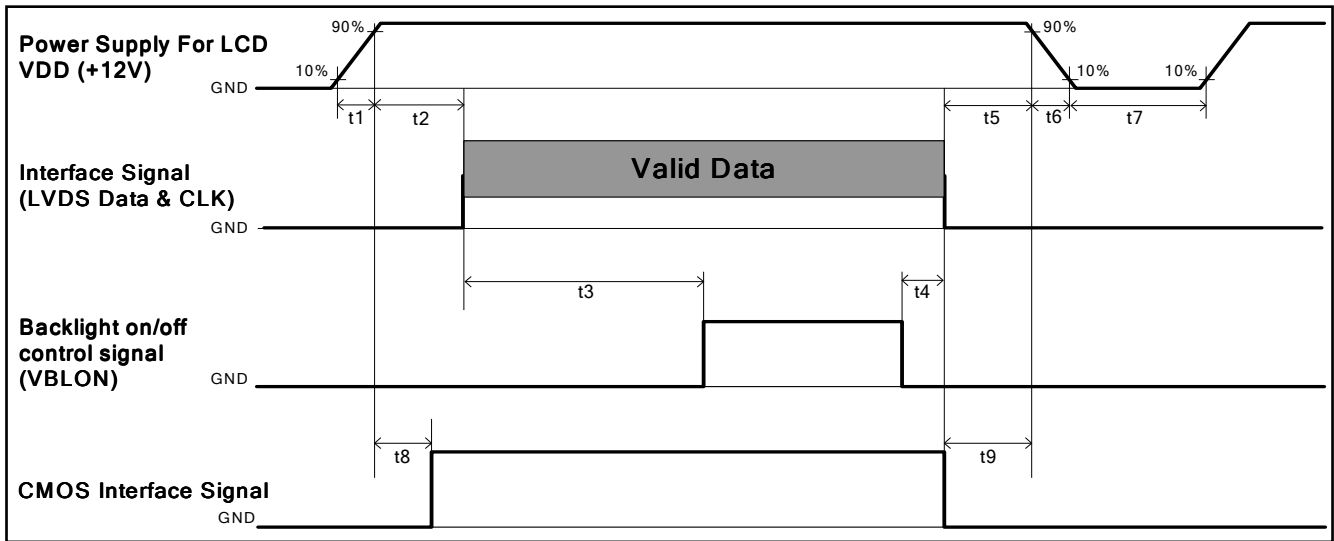
**3.5 Color Input Data Reference**

The brightness of each primary color (red, green and blue) is based on the 8 bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Color Data Reference

Color		Input Color Data																							
		RED								GREEN								BLUE							
		MSB				LSB				MSB				LSB				MSB				LSB			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
R	RED(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	----																								
	RED(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	GREEN(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	----																								
	GREEN(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
B	BLUE(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	----																								
	BLUE(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

### 3.6 Power Sequence for LCD



Parameter	Values			Unit
	Min.	Type.	Max.	
t1	0.4	---	30	ms
t2	0.1	---	50	ms
t3	450	---	---	ms
t4	0 <sup>+1</sup>	---	---	ms
t5	0	---	---	ms
t6	---	---	--- <sup>*2</sup>	ms
t7	500	---	---	ms
t8	10	---	50	ms
t9	0	---	---	ms

Note:

(1) t4=0 : concern for residual pattern before BLU turn off.

(2) t6 : voltage of VDD must decay smoothly after power-off. (customer system decide this value)

### 3.7 Backlight Specification (Inverter Type)

The backlight unit contains 4U CCFLs (Cold Cathode Fluorescent Lamp)

#### 3.7.1 Electrical specification

Item	Symbol	Condition	Spec			Unit	Note	
			Min.	Typ.	Max.			
Input Voltage	$V_{DDB}$	-	21.6	24	26.4	VDC	-	
Input Current	$I_{DDB}$	VDDB=24V	2.18	2.29	2.4	ADC	1	
Input Power	$P_{DDB}$	VDDB=24V	52	55	58	W	1	
Inrush Current	$I_{RUSH}$	VDDB=24V	-	-	6	ADC	2	
Operating Frequency	FBL	VDDB=24V	53	55	57	KHz		
On/Off control voltage	$V_{BLON}$	ON	VDDB=24V	2	-	5.5	VDC	-
		OFF		0	-	0.8		-
On/Off control current	$I_{BLON}$	VDDB=24V	-	-	1.5	mA	-	
Internal PWM Dimming Control Voltage	$V_{IPWM}$	MAX	VDDB=24V	3.0	-	3.3	VDC	-
		MIN		-	0	-		VDC
Internal PWM Dimming Control Current	$I_{IPWM}$	VDDB=24V	-	-	2	mADC	-	
Internal PWM Dimming Ratio	$R_{IPWM}$	VDDB=24V	10	-	100	%	3	
External PWM Control Voltage	$V_{EPWM}$	MAX	VDDB=24V	2	-	3.3	VDC	-
		MIN	VDDB=24V	0	-	0.8		-
External PWM Control Current	$I_{EPWM}$	VDDB=24V	-	-	2	mADC	-	
External PWM Duty ratio	$D_{EPWM}$	VDDB=24V	10	-	100	%	3	
External PWM Frequency	$F_{EPWM}$	VDDB=24V	120	180	240	Hz	-	

Note 1 : Dimming ratio= 100% (MAX) (  $T_a=25\pm 5^\circ\text{C}$ , Turn on for 45minutes )

Note 2: Measurement condition Rising time = 20ms (VDDB : 10%~90%);

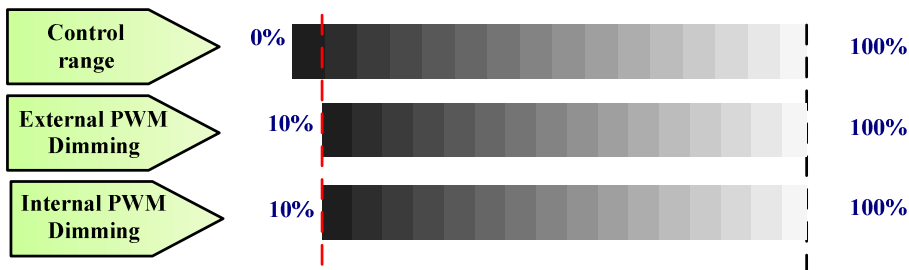
Note 3: If external PWM function includes 10% dimming ratio. Judge condition as below:

- (1) Backlight module must be lighted ON normally.
- (2) All protection function must work normally.
- (3) Uniformity and flicker could NOT be guaranteed

### 3.7.2 Input Pin Assignment

- Inverter Connector : CI0114M1 HRL-NH (Cvilux)

Pin	Symbol	Description
1	VDDDB	Operating Voltage Supply, +24V DC regulated
2	VDDDB	Operating Voltage Supply, +24V DC regulated
3	VDDDB	Operating Voltage Supply, +24V DC regulated
4	VDDDB	Operating Voltage Supply, +24V DC regulated
5	VDDDB	Operating Voltage Supply, +24V DC regulated
6	BLGND	Ground and Current Return
7	BLGND	Ground and Current Return
8	BLGND	Ground and Current Return
9	BLGND	Ground and Current Return
10	BLGND	Ground and Current Return
11	DET	BLU status detection: Normal : 0~0.8V ; Abnormal : Open collector
12	VBLON	BLU On-Off control: High/Open (3.3V~5.5V) : BL On ; Low (0~0.8V/GND) : BL off
13	VDIM(**)	Internal PWM (0~3.3V for 10~100% Duty, open for 100%) < NC ; at External PWM mode>
14	PDIM(*)	External PWM (10%~100% Duty, open for 100%) < NC ; at Internal PWM mode>

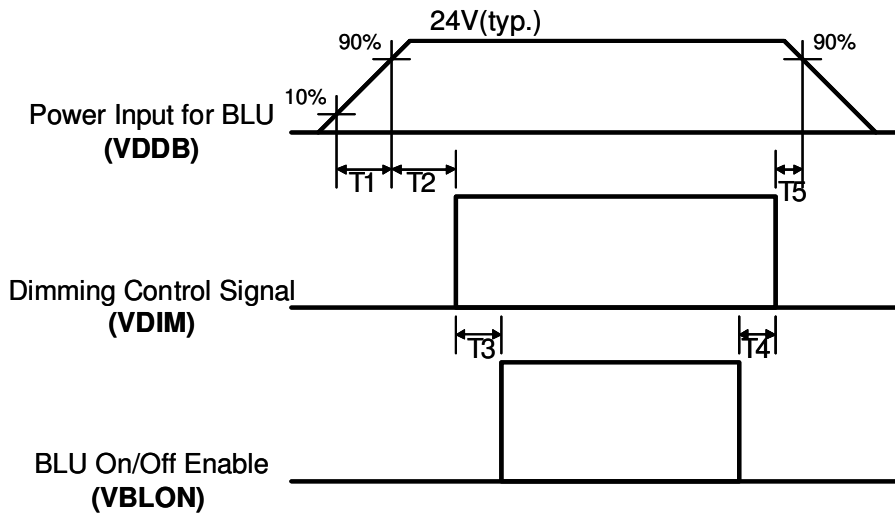


PWM Dimming : include Internal and External PWM Dimming

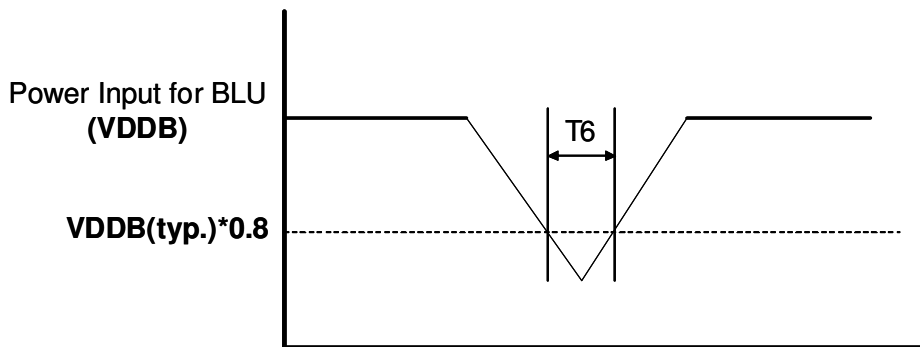
Note : If external PWM function includes 10% dimming ratio. Judge condition as below:

- (4) Backlight module must be lighted ON normally.
- (5) All protection function must work normally.
- (6) Uniformity and flicker could NOT be guaranteed

### 3.7.3 Power Sequence for Inverter



- Dip condition for Inverter



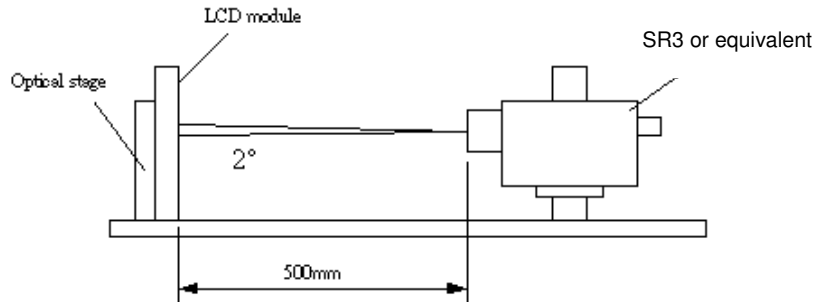
Parameter	Value			Units
	Min	Typ	Max	
T1	20	-	-	ms
T2	500	-	-	ms
T3	250	-	-	ms
T4	0	-	-	ms
T5	1	-	-	ms
T6	-	-	10	ms



## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 45 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\phi$  and  $\theta$  equal to 0°.

Fig 1 presents additional information concerning the measurement equipment and method.



Parameter	Symbol	Values			Unit	Notes	
		Min.	Typ.	Max			
Contrast Ratio	CR	2,400	3,000	--	--	1	
Surface Luminance (White)	L <sub>WH</sub>	360	450	--	cd/m <sup>2</sup>	2	
Luminance Variation	$\delta_{\text{WHITE}(\theta P)}$	--	--	1.3	--	3	
Response Time (G to G)	T <sub>Y</sub>	--	6.5	--	Ms	4	
Color Gamut	NTSC	--	72	--	%	--	
Color Coordinates	Red	R <sub>X</sub>	Typ.-0.03	0.64	Typ.+0.03	--	--
		R <sub>Y</sub>		0.33		--	--
	Green	G <sub>X</sub>		0.29		--	--
		G <sub>Y</sub>		0.60		--	--
	Blue	B <sub>X</sub>		0.15		--	--
		B <sub>Y</sub>		0.06		--	--
	White	W <sub>X</sub>		0.280		--	--
	W <sub>Y</sub>	0.290	--	--			
Viewing Angle	x axis, right( $\phi=0^\circ$ )	$\theta_r$	--	89	--	degree	5
	x axis, left( $\phi=180^\circ$ )	$\theta_l$	--	89	--	degree	5
	y axis, up( $\phi=90^\circ$ )	$\theta_u$	--	89	--	degree	5
	y axis, down ( $\phi=270^\circ$ )	$\theta_d$	--	89	--	degree	5

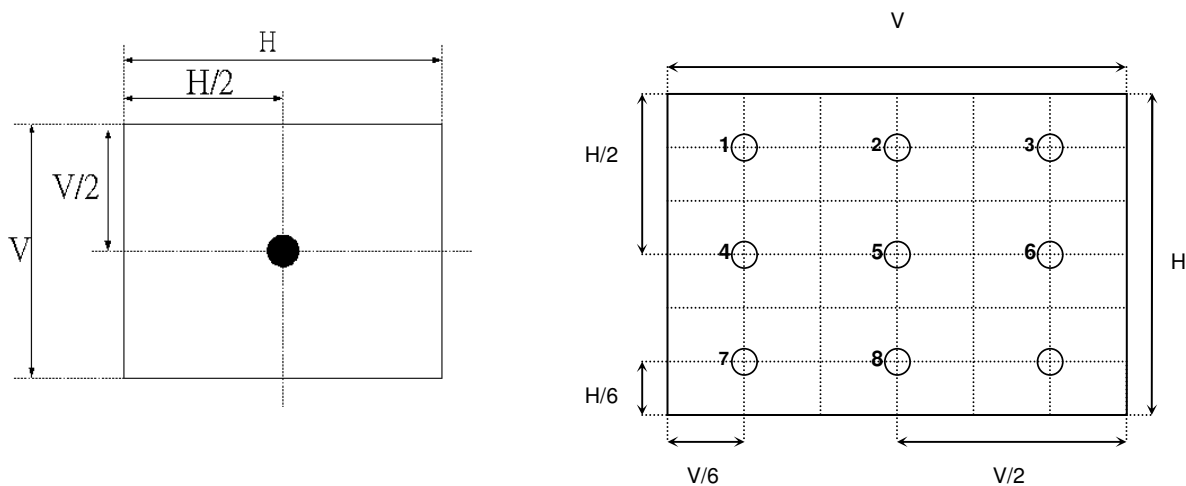
Note:

1. Contrast Ratio (CR) is defined mathematically as:

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance of } L_{on5}}{\text{Surface Luminance of } L_{off5}}$$

2. Surface luminance is luminance value at point 5 across the LCD surface 50cm from the surface with all pixels displaying white. From more information see Fig 2.  $L_{WH} = L_{on5}$  where  $L_{on5}$  is the luminance with all pixels displaying white at center 5 location.

**Fig 2 Luminance**



3. The variation in surface luminance,  $\delta_{WHITE}$  is defined (center of screen) as:

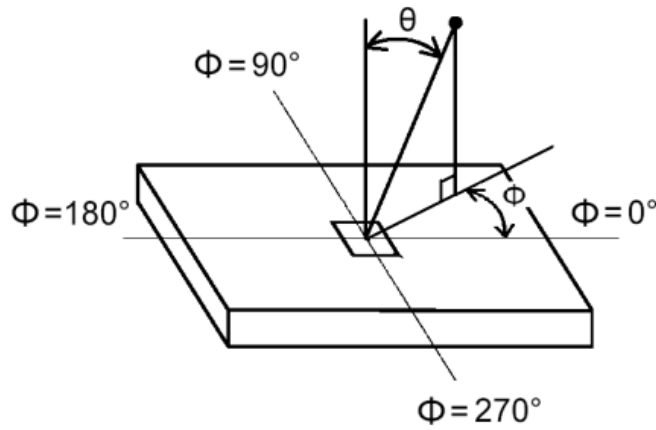
$$\delta_{WHITE(9P)} = \frac{\text{Maximum}(L_{on1}, L_{on2}, \dots, L_{on9})}{\text{Minimum}(L_{on1}, L_{on2}, \dots, L_{on9})}$$

4. Response time  $T_{\gamma}$  is the average time required for display transition by switching the input signal for five luminance ratio (0%, 25%, 50%, 75%, 100% brightness matrix) and is based on  $F_v = 60\text{Hz}$  to optimize.

Measured Response Time		Target				
		0%	25%	50%	75%	100%
Start	0%		0% to 25%	0% to 50%	0% to 75%	0% to 100%
	25%	25% to 0%		25% to 50%	25% to 75%	25% to 100%
	50%	50% to 0%	50% to 25%		50% to 75%	50% to 100%
	75%	75% to 0%	75% to 25%	75% to 50%		75% to 100%
	100%	100% to 0%	100% to 25%	100% to 50%	100% to 75%	

5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see Fig 3.

**Fig 3 Viewing Angle**



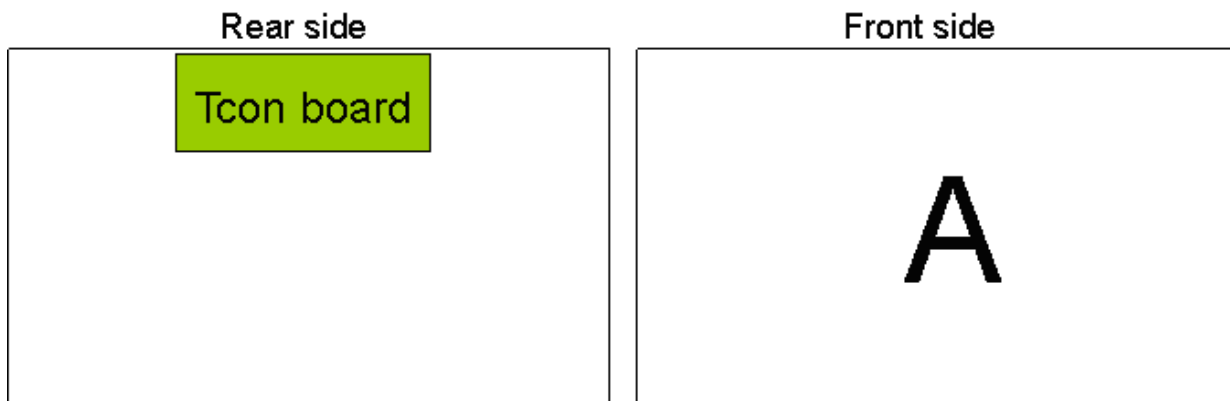
## 5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model P315XW01V0. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	760.0mm
	Vertical	450.0mm
	Depth	46.9mm (w/ inverter & shielding)
Bezel Opening	Horizontal	703.8mm
	Vertical	398.4mm
Active Display Area	Horizontal	697.685mm
	Vertical	392.256mm
Weight	5,000 g (Typ.)	
Surface Treatment	AG, Haze=2%, 3H	

### 5.1 Placement Suggestions

1. Landscape Mode: The default placement is T-Con Side on the upper side and the image is shown upright via viewing from the front.







## 6. Reliability Test Items

No.	Test Item	Q'ty	Condition
1	High temperature storage test	3	60°C, 300hrs
2	Low temperature storage test	3	-20°C, 300hrs
3	High temperature operation test	3	50°C, 300hrs
4	Low temperature operation test	3	-5°C, 300hrs
5	Vibration test (non-operation)	3	Wave form : random Vibration level : 1.5G RMS Bandwidth: 10-300Hz Duration: X, Y, Z 30min One time for each direction
6	Shock test (non-operation)	3	Shock level: 50G Waveform: half sine wave, 11ms Direction: ±X, ±Y, ±Z, One time each direction
7	Vibration test (With carton)	3	Random wave (1.5G RMS, 10-200Hz) 30mins/ Per each X,Y,Z axes
8	Drop test (With carton)	3	Height: 45.7 cm 1 corner, 3 edges, 6 surfaces (ASTMD4169-I)

## **7. International Standard**

### **7.1 Safety**

- (1) UL 60950-1, UL 60065; Standard for Safety of Information Technology Equipment Including electrical Business Equipment.
- (2) IEC 60950-1 : 2005, IEC 60065:2001 ; Standard for Safety of International Electrotechnical Commission
- (3) EN 60950 : 2001+A11, EN 60065:2002+A1:2006; European Committee for Electrotechnical Standardization (CENELEC), EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

### **7.2 EMC**

- (1) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHz to 40GHz. "American National standards Institute(ANSI), 1992
- (2) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special committee on Radio Interference.
- (3) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization. (CENELEC), 1998



## 8. Packing



### 8.1 Definition of Label

- Panel Label

\*XXXXXXXXXXXX-XXXX\*

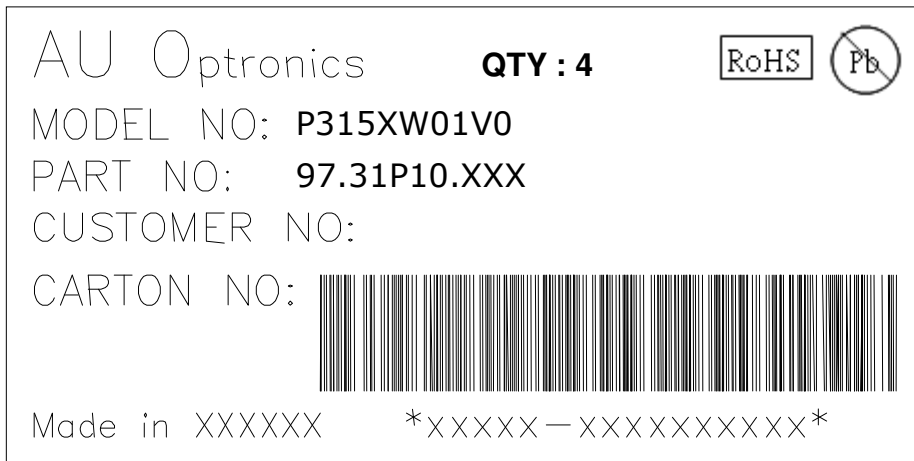


#### Green mark description

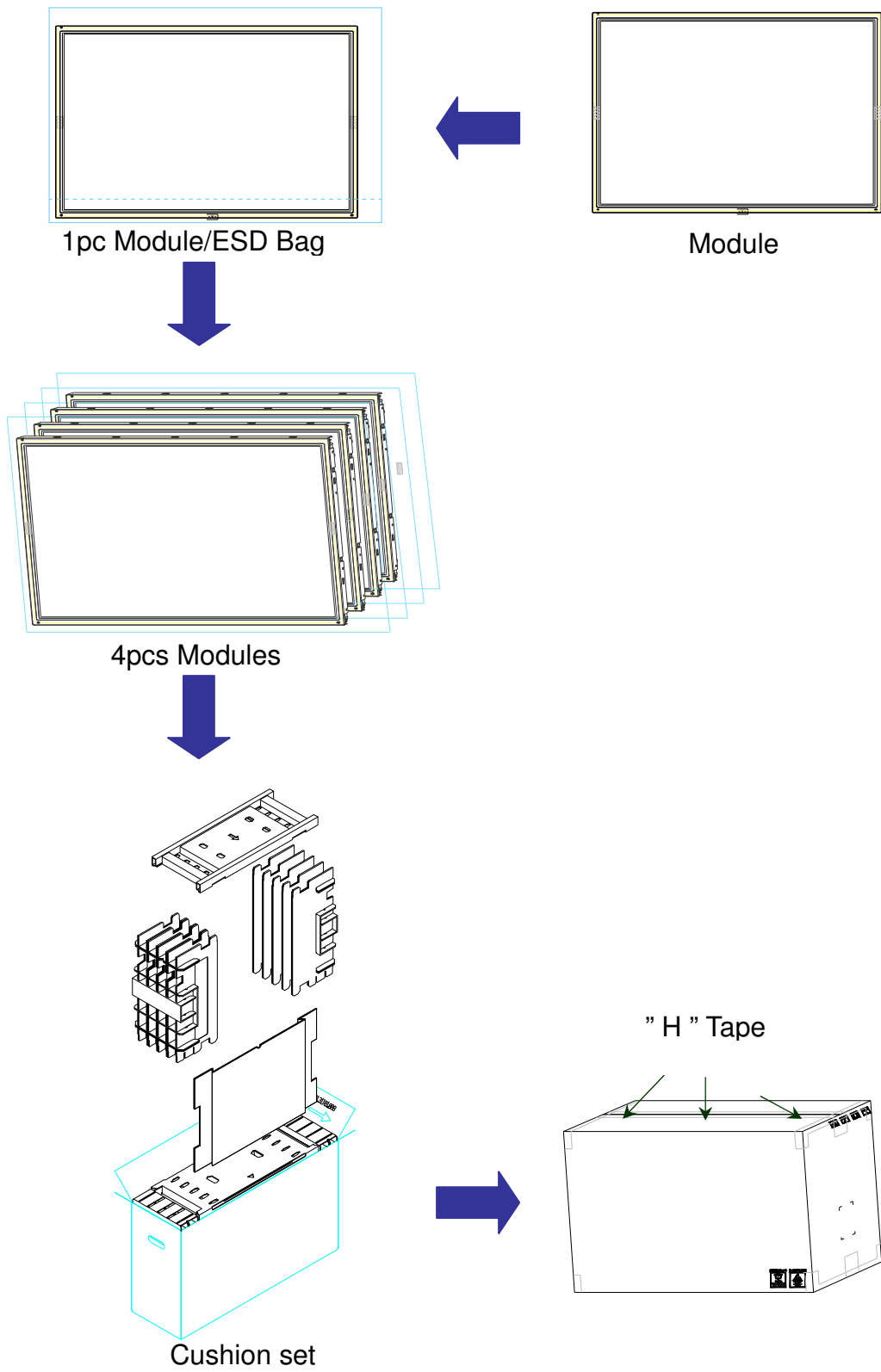
- (1) For Pb Free Product, AUO will add  for identification.
- (2) For RoHs compatible products, AUO will add  for identification.

Note: The green Mark will be present only when the green documents have been ready by AUO internal green team. (definition of green design follows the AUO green design checklist.)

- Carton Label

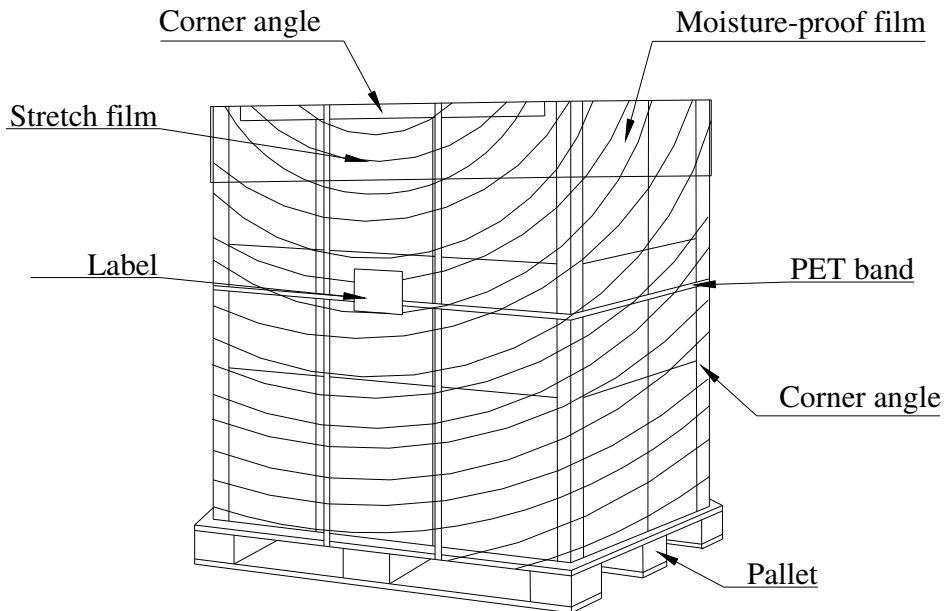


8.2 Packing Methods:



### 8.3 Pallet and Shipment Information

	Item	Specification			Packing Remark
		Quantity	Dimension	Weight (kg)	
1	Packing BOX	4pcs/box	832(L)mm*283(W)mm*545(H)mm	24.1	
2	Pallet	1	1150(L)mm*840(W)mm*132(H)mm	13	
3	Boxes per Pallet	8 boxes/Pallet			
4	Panels per Pallet	32pcs/pallet			
5	Pallet after packing	N/A	1150(L)mm*840(W)mm*1222(H)mm	205.8	



## 9. Precautions

Please pay attention to the followings when you use this TFT LCD module.

### 9.1 MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged on back or edge side of panel.
- (2) You should consider the mounting structure so that uneven force (ex. twisted stress) is not applied to module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter cause circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizer with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front/rear polarizer. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

### 9.2 OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage:  
 $V = \pm 200\text{mV}$  (over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness of CCFL depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interface.
- (7) Module is designed with basic dust-proof performance; however, it is not impervious to any dusty

environment. System manufactures are liable for dust proof design and test.

### **9.3 ELECTROSTATIC DISCHARGE CONTROL**

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

### **9.4 PRECAUTIONS FOR STRONG LIGHT EXPOSURE**

Strong light exposure causes degradation of polarizer and color filter.

### **9.5 STORAGE**

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

### **9.6 HANDLING PRECAUTIONS FOR PROTECTION FILM**

- (1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of flue still on the Bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the Bezel or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

### **9.7 OPERATING CONDITION IN PID APPLICATION**

- (1) If the continuous static display is required, periodically inserting a motion picture is strongly recommended.
- (2) Recommend to periodically change the background color and background image.
- (3) Recommend not to continuously operate over 18 hours a day.
- (4) Recommend to adopt one of the following actions after long time display.
  - I. Running the screen saver (motion picture or black pattern)
  - II. Power off the system for a while
- (5) Try not to run the LCD in a closed environment. Suitable venting on the system cover would be helpful for cooling.

- (6) It is better to adapt active cooling with fans for long time displaying, especially for high luminance LCD model.